



**3DMECLAB Design Guidelines FDM**

- FDM dimensional tolerance:  $\pm 0.5\text{mm}$ ,  $\pm 0.65\%$   $>100\text{mm}$
- Infill: 25%

UNIT: mm **GRAVITY**

For other question ask: [info@3dmeclab.com](mailto:info@3dmeclab.com)

